



Material Technologies  
Solving Tough Problems

# KilnGard™-600SCW

## Nano-Ceramic Composite Material

- Resistant to hot corrosive gases
- Excellent performance up to 600°C (1112°F)
- Resistant to severe abrasion
- Simple application by air spray, roll, brush
- Easy inspection and maintenance

### Product Description

KilnGard™-600SCW is a two component high temperature corrosion protection system, for the inside of the kiln shell in cement plants.

The flue gases found in cement or lime plants are extremely corrosive and abrasive. Recently with the increase use of alternative fuels, the corrosion of the kiln shell under the refractory is more severe. KilnGard™-600SCW has an outstanding performance on steel surfaces exposed to this unusually aggressive environment.

### Applications

The main areas of application are under refractory on the inside surfaces of:

- Rotating kilns in cement and clay manufacturing.
- Industrial furnaces in waste incineration plants.
- Ducts, filters and stacks in copper, zinc or lead smelters.

### Performance

KilnGard™-600SCW has good performance in the areas exposed to the hot flue gases of industrial facilities. It protects the steel from corrosion, abrasion and impact at temperatures ranging from ambient up to 600°C.

KilnGard™-600SCW will resist chemical and salt corrosion in industrial and marine environments due to its tough impervious ceramic nature and a strong bond to the metal substrate.



KilnGard™-600SCW Application in a Cement Kiln

### Installation

KilnGard™-600SCW is a dual component system. The material is applied on the kiln by air spray, roller or brush on a sandblasted, dry steel surface.

The material cures at room temperature after 6 to 12 hours, into a dry to touch coating. At this stage it can be inspected for thickness and integrity and any defect can be recoated.

Once the coating inspection is satisfactory, the final cure is performed at 200°C for a minimum of one hour. Typically this is done using the hot flue gases during the start up of the process.

### Additional Information

The shelf life of KilnGard™-600SCW will be three months. The material shall be stored in a cool and dry area in the original unopened containers.

The product contains alkalis, avoid excessive exposure to inhalation and body contact. Use in well ventilated areas, for indoor applications use forced ventilation.

See the corresponding MSDS sheets.

## Product Properties

Physical properties	Test Method	Typical Value
Hardness, Shore D	ASTM D-2240	>90
Taber Abrasion, mg. (CS-17, 1Kg., 1000 cycles)	ASTM D-4060	<35
Adhesion to steel, psi.	ASTM D-4541	>1000
Coating Impact, in-lbf	ASTM G-14	> 30
Heat ageing	ASTM-2485	600°C (1112°F)
<b>Chemical properties (weight gain, 1 week immersion)</b>		
NaOH 50%	ASTM D-471	< 1.0 %
H <sub>3</sub> PO <sub>4</sub> 54%	ASTM D-471	< 0.5 %
H <sub>2</sub> SO <sub>4</sub> 36%	ASTM D-471	< 0.5 %
H <sub>2</sub> O	ASTM D-471	< 0.5 %

## Application

Application methods	Air spray, roller or brush
Vertical dry film thickness, single coat	18 to 22 mils (0.45 to 0.55 mm)
Coverage at 20 mils dry film thickness	40 sq.ft./gallon
Surface preparation	Sand blast, SSPC SP-10, NACE 2 (Near white metal)
Surface profile	> 3.0mils (>75 microns)
Coating inspection time	After 6 to 12 hours
Recoating interval	Up to 24 hours after initial application
Solvent for viscosity adjustment, cleaning	Distilled Water
Maximum dry film thickness	25 mils (0.63 mm)

## Handling Properties

Shelf life	3 months
Shipping and storing temperature	10°C to 40°C (50°F to 104°F)
Mix part A with part B	2 to 4 minutes to uniform consistency
Pot life after mixing	4 hrs. at 25°C (77°F)
Cure time to tack free	6 to 12 hours.
Final cure time	1 hr. at 260°C (500°F) to 8 hrs. at 200°C (392°F)
Surface temperature for application	10°C to 50°C (50°F to 122°F)
Air relative humidity for application	<90%, 5°C above dew point

## Ordering Information for KilnGard™-600SCW

Product is supplied as two components in 5 gallon kits.			
Description	Total Volume	Net Weight	Minimum Order
KilnGard™-600SCW Part A	Pail 4 Gl(15.2L)	71.5 lb(32.5Kg).	2 kits
KilnGard™-600SCW Part B	Can 1 Gl(3.8L)	13 lb (5.9Kg)	

### 3L&T

897 Independence Ave. #1B  
Mountain View, CA. 94043  
Phone: (650) 625-0177  
Fax: (650) 625-0105  
email: Linas@3L-T.com  
www.3L-T.com

© 3L&T Inc., 03/07  
PB20102R2, Printed in the USA

Important. All information presented in this document is believed to be reliable and represents the best available data. 3L&T Inc. only warranty is that its products meet the criteria stated here. Typical properties are to be considered as representative of current production, should not be treated as specifications. Users should independently evaluate the suitability of each product for their application. Products may be toxic and require special precautions in handling. User should obtain detailed information on toxicity, shipping, handling and storage procedures, and comply with all applicable safety and environmental standards. 3L&T's only obligations are those in the 3L&T Terms and Conditions of Sale for this product. In no case will 3L&T or its distributors be liable for any incidental, indirect or consequential damages arising from the sale, resale, use or misuse of the product. 3L&T reserves the right to make changes, without notification to buyer, to materials or processes that do not affect the compliance of any relevant specification.